

**Butler County Child and Family Development Task Force
2012 Meeting Schedule**

VISION STATEMENT

The Butler County Child and Family Development Task Force, with community support, ensures quality, available, and affordable childcare, early childhood education, children's health services, and family support for all children in Butler County.

Meetings will be held the 3rd Wednesday of each month, 11:00 am to 1:00 pm. Meetings will be held at Bradford Memorial Library in El Dorado (611 S. Washington). If the meeting time, date, location changes, task force members will be notified via email. Please notify Audra Kenneson (316.323.4501 or akenneson@rui.org) if you have items to add to the agenda.

Meeting Dates	Meeting Location	Guest Speaker - Program
January 18, 2012	Bradford Memorial Library Clymer Room	Bethlehem House – Susan Gardner
February 15, 2012	Bradford Memorial Library Clymer Room	Leadership Butler – Becky Wolfe
March 21, 2012	Bradford Memorial Library Clymer Room	NO MEETING: SPRING BREAK
April 18, 2012	Bradford Memorial Library Clymer Room	CDI Head Start – Brooke Wolf, Crisanne Thompson, Juanita Newberry
May 16, 2012	Bradford Memorial Library Clymer Room	Rose Hill Parents as Teachers – Leslie Sissel MEETING TO BE HELD IN ROSE HILL
June 20, 2012	Bradford Memorial Library Clymer Room	
July 18, 2012	Bradford Memorial Library Clymer Room	
August 15, 2012	Bradford Memorial Library Clymer Room	SCARF – Suzi Thien
September 19, 2012	Bradford Memorial Library Clymer Room	
October 17, 2012	Bradford Memorial Library Clymer Room	Butler County Special Education Cooperative Early Childhood Program – Miles Harvey
November 21, 2011	Bradford Memorial Library Clymer Room	
December 19, 2011	Bradford Memorial Library Clymer Room	

Thank you for your continued participation in the Butler County Child and Family Development Task Force!

Audra Kenneson, LMSW
Smart Start Coordinator
Cell: 316.323.4501
akenneson@rui.org