

**Butler County Child and Family Development Task Force  
2012 Meeting Schedule**

**VISION STATEMENT**

The Butler County Child and Family Development Task Force, with community support, ensures quality, available, and affordable childcare, early childhood education, children's health services, and family support for all children in Butler County.

Meetings will be held the 3<sup>rd</sup> Wednesday of each month, 11:00 am to 1:00 pm. Meetings will be held at Bradford Memorial Library in El Dorado (611 S. Washington). If the meeting time, date, location changes, task force members will be notified via email. Please notify Audra Kenneson (316.323.4501 or akenneson@rui.org) if you have items to add to the agenda.

<b>Meeting Dates</b>	<b>Meeting Location</b>	<b>Guest Speaker - Program</b>
January 18, 2012	Bradford Memorial Library Clymer Room	Susan Gardner – Bethlehem House
February 15, 2012	Bradford Memorial Library Clymer Room	Becky Wolfe – Leadership Butler
March 21, 2012	Bradford Memorial Library Clymer Room	
April 18, 2012	Bradford Memorial Library Clymer Room	
May 16, 2012	Bradford Memorial Library Clymer Room	
June 20, 2012	Bradford Memorial Library Clymer Room	
July 18, 2012	Bradford Memorial Library Clymer Room	
August 15, 2012	Bradford Memorial Library Clymer Room	Suzi Thien - SCARF
September 19, 2012	Bradford Memorial Library Clymer Room	
October 17, 2012	Bradford Memorial Library Clymer Room	
November 21, 2011	Bradford Memorial Library Clymer Room	
December 19, 2011	Bradford Memorial Library Clymer Room	

Thank you for your continued participation in the Butler County Child and Family Development Task Force!

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